













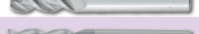



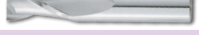






Recommended tools for: ALUMINUM

Aluminium / Aluminio / Aluminium / Alluminio / 铝

DRILLS

SERIES	PAGE	COATING	DESCRIPTION
1180 	14	ALUMASTAR	Jobber length, 3 flute, High performance
1520 	56	BRIGHT	Stub length, 2 flute, General purpose
1520H 	59	HARDLUBE	Stub length, 2 flute, General purpose
1205 	66	BRIGHT	Jobber length, 2 flute, General purpose
1205H 	69	HARDLUBE	Jobber length, 2 flute, General purpose
1800H 	82	HARDLUBE	Taper length, 2 flute, Parabolic

END MILLS

SERIES	PAGE	COATING	DESCRIPTION
143M 	108	ALUMASTAR	High velocity, 3 flute, High metal removal rate
143R 	110	ALUMASTAR	High velocity, 3 flute, High metal removal rate, Corner radius
142M 	105	ALUMASTAR	High velocity, 2 flute, High metal removal rate
142B 	107	ALUMASTAR	High velocity, 2 flute, High metal removal rate
242M / 842M 	112	BRIGHT	High performance, 2 flute, For 4000-8000 RPM
253M / 853M 	115	BRIGHT	High performance, 3 flute, Profiling and finishing
253MC 	117	TiCN	High performance, 3 flute, Profiling and finishing
160M / 860M 	154	BRIGHT	Stub length, 2 flute, General purpose
180M / 980M 	157	BRIGHT	Stub length, 2 flute, General purpose
220M / 820M 	163	BRIGHT	Standard length, 2 flute, General purpose
220MC 	166	TiCN	Standard length, 2 flute, General purpose
320M / 920M 	174	BRIGHT	Standard length, 2 flute, General purpose
320MC 	177	TiCN	Standard length, 2 flute, General purpose
620M / 640M 	194	BRIGHT	Extra length, 2 flute, General purpose
620MC 	196	TiCN	Extra length, 2 flute, General purpose
720M / 740M 	205	BRIGHT	Extra length, 2 flute, General purpose
720MC 	207	TiCN	Extra length, 2 flute, General purpose